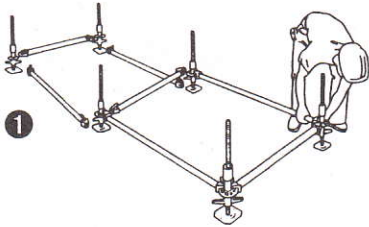


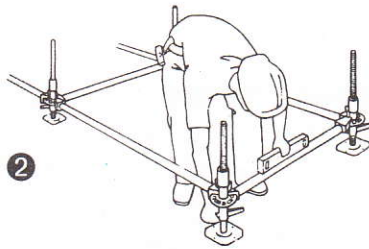


Assembly Procedure

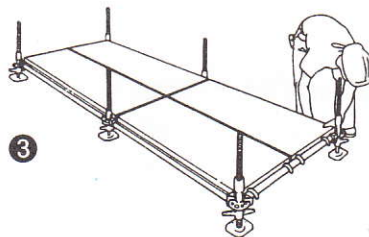
Mills Versa System is rugged, user friendly, and quick to erect. The only tools required are a hammer and level.



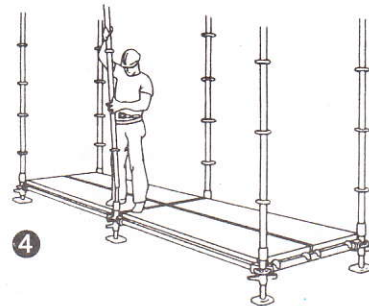
1. Select the highest ground level of desired work area. Screw nut near bottom of shank and set in base collars in desired geometry. Lay out ledgers and transoms between base collars. Assemble wedges lightly into collars without driving home the wedges.



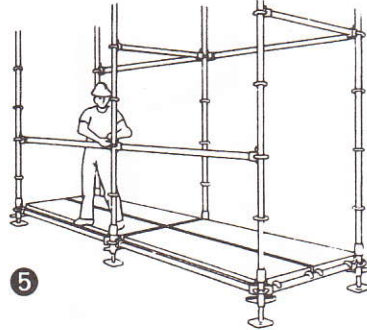
2. With a level begin by levelling one transom, then go diagonally to the ledger on adjoining base collar. Then level the ledger and continue around base. Measure the horizontal distance between slots on top of mouthpieces in both directions. Adjust for square. Drive home all wedges. Use of a plan brace eliminates measuring. No further leveling or plumbing of the scaffold will be required.



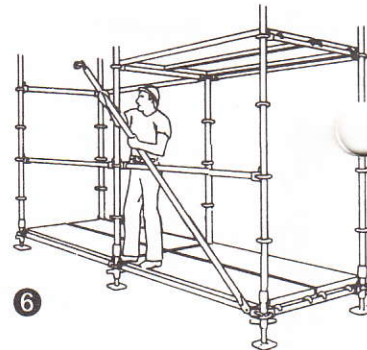
3. Lay planks or decks on transoms. Using an optional adjustable bearer assures a flat planked surface.



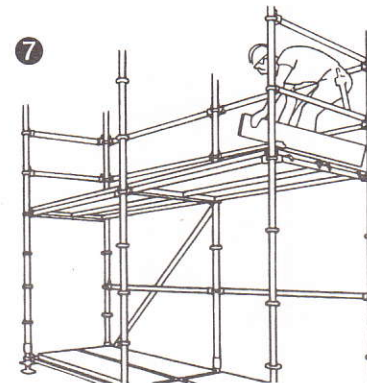
4. Upon completion of base layout install standards into base collars.



5. Transoms and ledgers can now be installed preferably at the fourth rosette up from base for a 2 meter walk through.



6. Attach braces as required in length and width of bays.



7. Move up planks/decks to next level where ledgers and transoms were installed. Attach handrails, braces, and toe boards.

Note: Always refer to local Occupational And Health And Safety Regulations for specific design, erection and dismantling requirements.

Mills Construction Products

6 Tilbury Court, Bramalea, Ontario, Canada L6T 3T4 (905) 451-9471 Fax (905) 451-7878